

**AAMA/WDMA/CSA 101/LS.2/A440-05
TEST REPORT**

Rendered to:

DECEUNINCK NORTH AMERICA, LLC

SERIES/MODEL: 142.194 DH-004

PRODUCT TYPE: PVC Double Hung Window

Title	Summary of Results	
	Test Specimen #1	Test Specimen #2
Primary Product Designator	H-R40 1118 x 1600 (44 x 63)	H-R50 965 x 1575* (38 x 62*)
Design Pressure	1920 Pa (40.13 psf)	2400 Pa (50.16 psf)
Negative Design Pressure	1920 Pa (40.13 psf)	2640 Pa (55.17 psf)
Operating Force (in motion)	111 N (25 lbf)	N/A
Air Infiltration	0.36 L/s/m ² (0.07 cfm/ft ²)	N/A
Water Penetration Resistance Test Pressure	360 Pa (7.52 psf)	N/A
Uniform Load Structural Test Pressure	±2880 Pa (±60.19 psf)	±3960 Pa (±82.76 psf)
Forced Entry Resistance	Grade	N/A

Test Completion Date: 05/26/10

Reference must be made to Report No. A1003.01-501-47, dated 06/21/10 for complete test specimen description and data.